

Tabla maestra para inspección normal, muestreo simple para un lote por medio de atributos.

|       |      | NIVELES DE CALIDAD ACEPTABLE (AQL%) |       |       |       |       |       |       |       |       |       |       |       |       |       |       | INSPECCION NORMAL |       |       |       |       |       |       |       |       |       |       |  |
|-------|------|-------------------------------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|--|
|       |      | 0,01                                | 0,015 | 0,025 | 0,04  | 0,065 | 0,10  | 0,15  | 0,25  | 0,40  | 0,65  | 1,0   | 1,5   | 2,5   | 4,0   | 6,5   | 10                | 15    | 25    | 40    | 65    | 100   | 150   | 250   | 400   | 650   | 1000  |  |
| LETRA | n    | Ac Re                               | Ac Re | Ac Re | Ac Re | Ac Re | Ac Re | Ac Re | Ac Re | Ac Re | Ac Re | Ac Re | Ac Re | Ac Re | Ac Re | Ac Re | Ac Re             | Ac Re | Ac Re | Ac Re | Ac Re | Ac Re | Ac Re | Ac Re | Ac Re | Ac Re | Ac Re |  |
| A     | 2    | ↓                                   | ↓     | ↓     | ↓     | ↓     | ↓     | ↓     | ↓     | ↓     | ↓     | ↓     | ↓     | ↓     | ↓     | 0 1   | ↓                 | ↓     | 1 2   | 2 3   | 3 4   | 5 6   | 7 8   | 10 11 | 14 15 | 21 22 | 30 31 |  |
| B     | 3    | ↓                                   | ↓     | ↓     | ↓     | ↓     | ↓     | ↓     | ↓     | ↓     | ↓     | ↓     | ↓     | ↓     | 0 1   | ↑     | ↓                 | 1 2   | 2 3   | 3 4   | 5 6   | 7 8   | 10 11 | 14 15 | 21 22 | 30 31 | 44 45 |  |
| C     | 5    | ↓                                   | ↓     | ↓     | ↓     | ↓     | ↓     | ↓     | ↓     | ↓     | ↓     | ↓     | ↓     | 0 1   | ↑     | ↓     | 1 2               | 2 3   | 3 4   | 5 6   | 7 8   | 10 11 | 14 15 | 21 22 | 30 31 | 44 45 | ↑     |  |
| D     | 8    | ↓                                   | ↓     | ↓     | ↓     | ↓     | ↓     | ↓     | ↓     | ↓     | ↓     | 0 1   | ↑     | ↓     | 1 2   | 2 3   | 3 4               | 5 6   | 7 8   | 10 11 | 14 15 | 21 22 | 30 31 | 44 45 | ↑     | ↑     |       |  |
| E     | 13   | ↓                                   | ↓     | ↓     | ↓     | ↓     | ↓     | ↓     | ↓     | ↓     | 0 1   | ↑     | ↓     | 1 2   | 2 3   | 3 4   | 5 6               | 7 8   | 10 11 | 14 15 | 21 22 | 30 31 | 44 45 | ↑     | ↑     | ↑     |       |  |
| F     | 20   | ↓                                   | ↓     | ↓     | ↓     | ↓     | ↓     | ↓     | ↓     | 0 1   | ↑     | ↓     | 1 2   | 2 3   | 3 4   | 5 6   | 7 8               | 10 11 | 14 15 | 21 22 | ↑     | ↑     | ↑     | ↑     | ↑     | ↑     |       |  |
| G     | 32   | ↓                                   | ↓     | ↓     | ↓     | ↓     | ↓     | ↓     | 0 1   | ↑     | ↓     | 1 2   | 2 3   | 3 4   | 5 6   | 7 8   | 10 11             | 14 15 | 21 22 | ↑     | ↑     | ↑     | ↑     | ↑     | ↑     | ↑     |       |  |
| H     | 50   | ↓                                   | ↓     | ↓     | ↓     | ↓     | ↓     | 0 1   | ↑     | ↓     | 1 2   | 2 3   | 3 4   | 5 6   | 7 8   | 10 11 | 14 15             | 21 22 | ↑     | ↑     | ↑     | ↑     | ↑     | ↑     | ↑     | ↑     |       |  |
| J     | 80   | ↓                                   | ↓     | ↓     | ↓     | ↓     | 0 1   | ↑     | ↓     | 1 2   | 2 3   | 3 4   | 5 6   | 7 8   | 10 11 | 14 15 | 21 22             | ↑     | ↑     | ↑     | ↑     | ↑     | ↑     | ↑     | ↑     | ↑     |       |  |
| K     | 125  | ↓                                   | ↓     | ↓     | ↓     | 0 1   | ↑     | ↓     | 1 2   | 2 3   | 3 4   | 5 6   | 7 8   | 10 11 | 14 15 | 21 22 | ↑                 | ↑     | ↑     | ↑     | ↑     | ↑     | ↑     | ↑     | ↑     | ↑     |       |  |
| L     | 200  | ↓                                   | ↓     | ↓     | 0 1   | ↑     | ↓     | 1 2   | 2 3   | 3 4   | 5 6   | 7 8   | 10 11 | 14 15 | 21 22 | ↑     | ↑                 | ↑     | ↑     | ↑     | ↑     | ↑     | ↑     | ↑     | ↑     | ↑     |       |  |
| M     | 315  | ↓                                   | ↓     | 0 1   | ↑     | ↓     | 1 2   | 2 3   | 3 4   | 5 6   | 7 8   | 10 11 | 14 15 | 21 22 | ↑     | ↑     | ↑                 | ↑     | ↑     | ↑     | ↑     | ↑     | ↑     | ↑     | ↑     | ↑     |       |  |
| N     | 500  | ↓                                   | 0 1   | ↑     | ↓     | 1 2   | 2 3   | 3 4   | 5 6   | 7 8   | 10 11 | 14 15 | 21 22 | ↑     | ↑     | ↑     | ↑                 | ↑     | ↑     | ↑     | ↑     | ↑     | ↑     | ↑     | ↑     | ↑     |       |  |
| P     | 800  | 0 1                                 | ↑     | ↓     | 1 2   | 2 3   | 3 4   | 5 6   | 7 8   | 10 11 | 14 15 | 21 22 | ↑     | ↑     | ↑     | ↑     | ↑                 | ↑     | ↑     | ↑     | ↑     | ↑     | ↑     | ↑     | ↑     | ↑     |       |  |
| Q     | 1250 | 0 1                                 | ↑     | ↓     | 1 2   | 2 3   | 3 4   | 5 6   | 7 8   | 10 11 | 14 15 | 21 22 | ↑     | ↑     | ↑     | ↑     | ↑                 | ↑     | ↑     | ↑     | ↑     | ↑     | ↑     | ↑     | ↑     | ↑     |       |  |
| R     | 2000 | ↑                                   | ↑     | 1 2   | 2 3   | 3 4   | 5 6   | 7 8   | 10 11 | 14 15 | 21 22 | ↑     | ↑     | ↑     | ↑     | ↑     | ↑                 | ↑     | ↑     | ↑     | ↑     | ↑     | ↑     | ↑     | ↑     | ↑     |       |  |

↑ Use el primer plan de muestreo indicado sobre o debajo de la flecha, según su dirección. Si el tamaño de la muestra iguala o excede el tamaño del lote, haga inspección 100%